

Corporate Campus (Plymouth, MN)

Take either Hwy. I-394 or Hwy. I-494. From I-394 west to Plymouth Road - Co. Rd. 61 (Xenium Lane) north to 12th Ave. From I-494 west to Carlson Parkway east to Co. Rd. 61 (Xenium Lane) north to 12th Ave. Main entrance is located on 12th Ave.

**1100 Xenium Lane N.
Minneapolis, MN 55441
(952) 927-1400**

Litchfield, MN

Take Hwy. 394/12 west direct to Litchfield. Take a right at the VFW. Plant will be on the left side. (Approximate drive time from Minneapolis: 1.5 hours.)

**45 Precision Drive
Litchfield, MN 55355
(320) 693-2466**

Watertown, SD

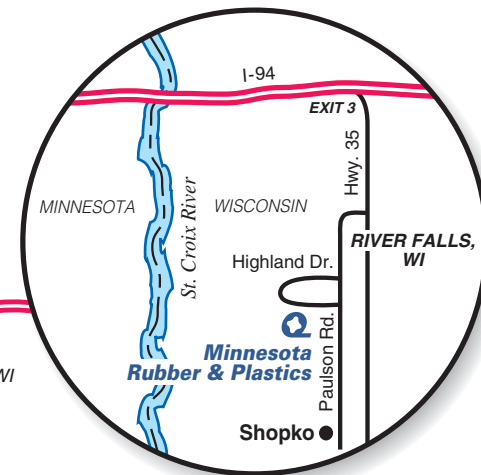
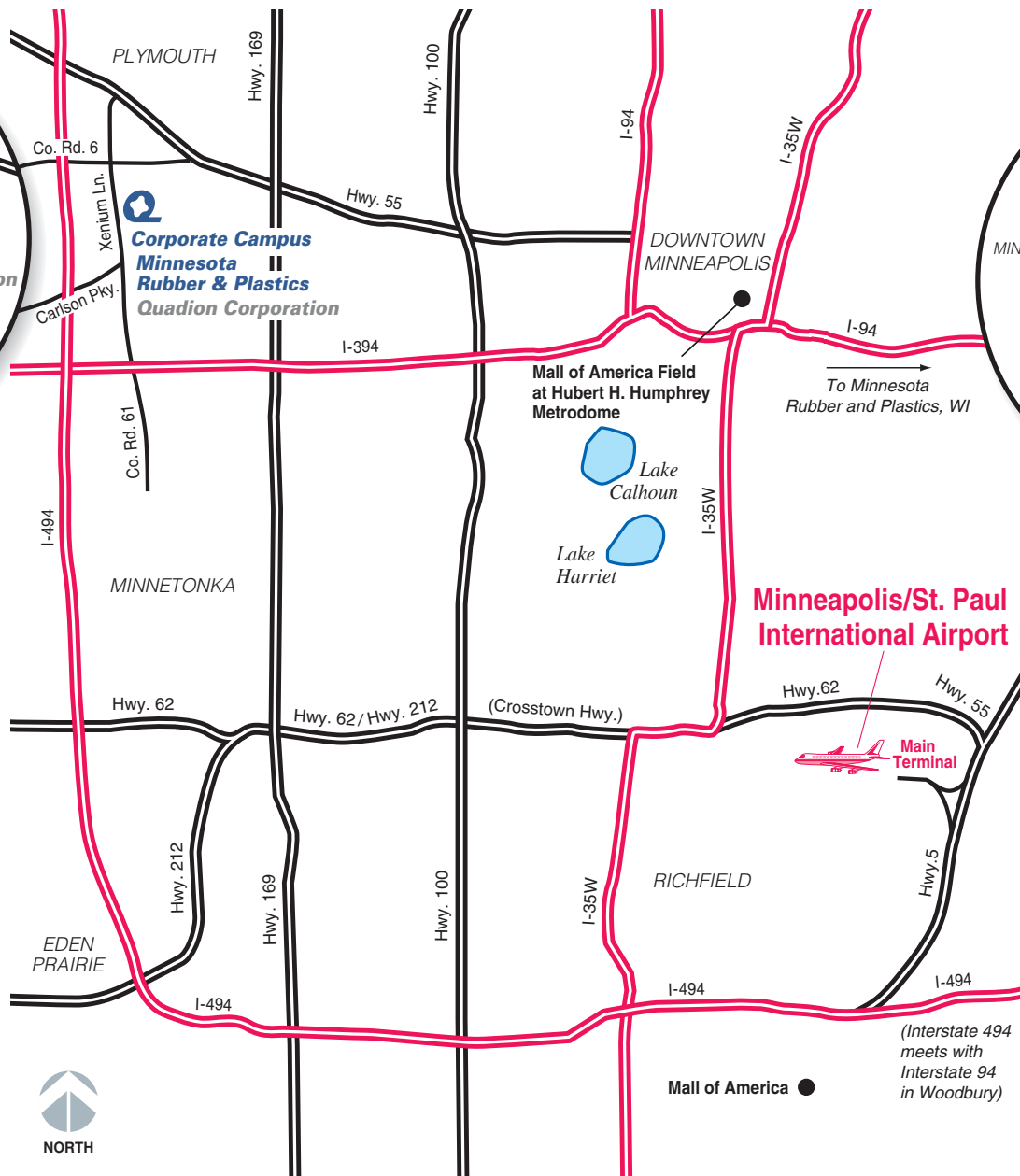
Take Hwy. 62 west to Hwy. 212 direct to Watertown. In Watertown take right on Quadee Drive. Facility: 600 Quadee Drive. (Approximate drive time from Minneapolis: 4 hours.)

**600 Quadee Drive
Watertown, SD 57201
(605) 886-8000**

Mason City, IA

Take Interstate 35W south to Hwy. 18, (Clear Lake, IA). East on Hwy. 18 to 3rd stoplight. Right at 3rd stoplight onto Taft. Taft to 15th St. S.W. Left on 15th St. S.W. to Benjamin. Right on Benjamin 1/2 block. Take 1st left. Facility will be on the left side. (Approximate drive time from Minneapolis: 2 hours.)

**1700 15th Street SW
Mason City, IA 50401
(641) 424-8222**



River Falls, WI

Take Hwy. I-94 east into Wisconsin. Go south on Wisconsin Hwy. 35 for approximately 6.5 miles. Take right on Paulson Road and another right on Highland Drive. (Approximate drive time from Minneapolis: 45 minutes.)

**434 Highland Drive
River Falls, WI 54022
(715) 426-4700**

Reynosa, Mexico

Take Hwy. 83 east to Pharr exit. Then Hwy. 281 south to Pharr-Reynosa International Bridge. Go west on Monterey Hwy. approximately 10 miles to Parque Industrial del Norte. (From the McAllen, Texas airport, approximate drive time is 30 - 40 minutes. All visitors must secure a FMN3 visa at Mexican customs/immigration.)

**Lote 13, Avenue Industrial Falcon Parque Industrial del Norte
Reynosa, Tamaulipas C.P. 88500
Mexico
(011-52) 899-929-3600**



**1100 Xenium Lane North
Minneapolis, MN 55441-7000
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